1.	1. PRODUCT NAME, NUMBER, SYNONYM: 3M Brand Adhe	sive EC-87	0		
2.	2. MANUFACTURER'S NAME: 3M Company				
3.	3. MANUFACTURER'S ADDRESS: 3M Center - St.	Paul, Min	nesota '	55101	
4.	4. PROCEDURE IN CASE OF BREAKAGE OR LEAKAGE: Avoi	ld ignition	Wipe	up and dis	card.
5,	5. TRANSPORTATION AND STORAGE REQUIREMENTS: Sto	ore at 60-8	O°F. I	CC Shipping	
	Classification - rubber cement, red	l label req	uired.		
		. 7-3-4	-		
6.	6. FIRST AID TREATMENT:				
	A. SKIN CONTACT: Wash with soap and wat	er.		 	
		· · ·			
	B. EYE CONTACT: Flush immediately with	plenty of	water.	Seek medi	cal
	advice.				
	c. inhalation: Provide fresh air.	•			
	D. ANTIDOTE IN CASE OF SWALLOWING:				
7.	7. PHYSIOLOGICAL PROPERTIES:				
	A. ACUTE ORAL TOXICITY: <u>Unknown</u> , expected	to be low-			
	B. LOCAL EFFECTS UPON EYES. May be irritat	ing.			
	C. LOCAL EFFECTS UPON SKIN: Defatting, pos	sible irri	tant		
,					
	D. ESTIMATE OF ACUTE HAZARD BY INHALATION (VOLATILE	MATERIALS):	moderat	ce	
			•		
	E. WARNING PROPERTIES (ODOR, IRRITATION TO EYES, NOSE	OR THROAT):	odor		
	E. WARNING PROFERRIES GOOK, INC. 19 2129, 1882				
-	F. ESTIMATED THRESHOLD LIMIT VALUE (IF NOT ON CURREN	T LIST BY AMERICA	N CONFEREN	CE OF GOVERNMEN	TAL INDUSTRIAL
	HYGIENISTS): 200 ppm.				
	midichisis;				
Q	8. CHEMICAL AND PHYSICAL PROPERTIES:				
U,	A. SPECIFIC GRAVITY (WATER -1) 0.96		B. VAPOR I	DENSITY (AIR =1)	
	C. VAPOR PRESSURE mm Hg AT 25°C.		D. pH		
	E. CORROSIVE ACTION ON COMMON MATERIALS SUCH AS: ALUMIN				
	None expected beyond solvent a				
		21.4.1.1.1.1			

COMPOUND	<u>PERCENT</u>
synthetic rubber, resins	35
toluol	65
COTUOT	
E: GENERALIZATIONS SUCH AS PETROLEUM HYDROGARBONS, NOT ADEQUATE FOR TOXICOLOGICAL EVALUATION. PROPER	ALCOHOL, KETONES, CHLORINATED HYDROCARBONS, 11C., CHEMICAL NAMES MUST BE KNOWN.
. DOES THE MATERIAL GENERATE HEAT THROUGH POLYMERI	
no	
	away from heat, sparks and flame.
Use only in well ventilated areas.	
vapors and prolonged or repeated s	
ECOMMENDED PROTECTIVE EQUIPMENT:	
. FLASHPOINT ° F: CLOSED CUP; OPEN CUP	37°F.; IF F.P. CHANGES DURING EVAPORATION GIVE D
A. FLASHPOINT ° F: CLOSED CUP; OPEN CUP	37°F.; IF F.P. CHANGES DURING EVAPORATION GIVE D
A. FLASHPOINT °F: CLOSED CUP; OPEN CUP_	37°F.; IF F.P. CHANGES DURING EVAPORATION GIVE D
3. EXPLOSIVE LIMITS (% VOL. AIR): LOWER	R; UPPER
B. EXPLOSIVE LIMITS (% VOL. AIR): LOWER C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: YES	R; UPPER; NO
B. EXPLOSIVE LIMITS (% VOL. AIR): LOWER C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: YES; AUTO IGNITION	R; UPPER; NO N TEMPERATURE °F
B. EXPLOSIVE LIMITS (% VOL. AIR): LOWER C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: YES_ D. FIRE POINT °F; AUTO IGNITION E. VAPOR DENSITY;	R; UPPER; NO ; NO N TEMPERATURE OF
B. EXPLOSIVE LIMITS (% VOL. AIR): LOWER C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: YES_ D. FIRE POINT °F; AUTO IGNITION E. VAPOR DENSITY F. WHAT PRODUCTS MIGHT BE FORMED IN THE EVENT OF FIRE	R; UPPER; NO N TEMPERATURE °F E OR ABNORMAL TEMPERATURES?
B. EXPLOSIVE LIMITS (% VOL. AIR): LOWER C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: YES_ D. FIRE POINT °F; AUTO IGNITION E. VAPOR DENSITY	R ; UPPER ; NO N TEMPERATURE °F E OR ABNORMAL TEMPERATURES?
B. EXPLOSIVE LIMITS (% VOL. AIR): C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: D. FIRE POINT °F; AUTO IGNITION E. VAPOR DENSITY F. WHAT PRODUCTS MIGHT BE FORMED IN THE EVENT OF FIRE Organic decomposition products.	R; UPPER; NO N TEMPERATURE OF E OR ABNORMAL TEMPERATURES?
B. EXPLOSIVE LIMITS (% VOL. AIR): C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: O. FIRE POINT °F; AUTO IGNITION E. VAPOR DENSITY F. WHAT PRODUCTS MIGHT BE FORMED IN THE EVENT OF FIRE Organic decomposition products. G. SUITABLE EXTINGUISHING AGENTS:CO, foam	R ; UPPER ; NO ; NO N TEMPERATURE °F E OR ABNORMAL TEMPERATURES?
E. EXPLOSIVE LIMITS (% VOL. AIR): C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: D. FIRE POINT °F E. VAPOR DENSITY F. WHAT PRODUCTS MIGHT BE FORMED IN THE EVENT OF FIRE Organic decomposition products. G. SUITABLE EXTINGUISHING AGENTS: CO2, foam INFORMATION FURNISHED BY: Herman A. Birnba	R ; UPPER ; NO ; NO N TEMPERATURE °F E OR ABNORMAL TEMPERATURES?
B. EXPLOSIVE LIMITS (% VOL. AIR): C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: D. FIRE POINT °F; AUTO IGNITION E. VAPOR DENSITY F. WHAT PRODUCTS MIGHT BE FORMED IN THE EVENT OF FIRE Organic decomposition products. G. SUITABLE EXTINGUISHING AGENTS: CO_2, foam INFORMATION FURNISHED BY: Herman A. Birnba TITLE: Product Toxicologist	R ; UPPER ; NO
E. EXPLOSIVE LIMITS (% VOL. AIR): C. SUSCEPTIBILITY TO SPONTANEOUS HEATINGS: D. FIRE POINT °F E. VAPOR DENSITY F. WHAT PRODUCTS MIGHT BE FORMED IN THE EVENT OF FIRE Organic decomposition products. G. SUITABLE EXTINGUISHING AGENTS: CO2, foam INFORMATION FURNISHED BY: Herman A. Birnba	R; UPPER; NO; NO; NO; NO; NO; NO

F. DOES THE MATERIAL DECOMP WHEN EXPOSED TO AIR? WATER? HEAT? STP 3 OXIDIZERS?

NOTE: INFORMATION IN REGARD TO A MATERIAL'S COMPOSITION WILL BE USED FOR THE PURPOSE OF COMPLYING WITH LOCAL, STATE AND FEDERAL ORDINANCES, LAWS AND CODES, AND REQUIREMENTS OF GOVERNMENTAL AGENCIES.

THE COMPLETED FORM SHOULD BE RETURNED TO PURCHASING, DOUGLAS AIRCRAFT DIVISION, LONG BEACH, CALIF. 90801.